



# ALLIANCE



**A hoListic framework in the quality Labelled food supply chain  
systems' management towards enhanced data  
Integrity and verAcity, interoperability, traNsparenCy, and  
tracEability**

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# **ALLIANCE in a nutshell**



## Topic

HORIZON-CL6-2022-FARM2FORK-01-04

Fair, healthy and environmentally-friendly food systems from primary production to consumption



## Consortium

- 25 partners from 12 countries
- 5 x Research Institutes and Universities
- 7 x Industrial Organizations (LEs, SMEs)
- 5 x Associations
- 4 x Food Certification Authorities
- 2 x Retailers
- 3 Think Tanks and NGOs



## Dates

- Start Date: November 1<sup>st</sup>, 2022
- End date: October 31<sup>st</sup>, 2025
- Duration: 36 months



## Funding

- IA – Innovation Action
- ALLIANCE has received € 3 843 571,25 from European Union's Horizon Europe research and innovation programme under grant agreement No 101084188 (Total cost: € 4 408 546,25).

**ALLIANCE**



## Aim

ALLIANCE will provide a holistic framework that **safeguards data integrity and veracity**, enhances **traceability and transparency** and reinforces **interoperability** in quality labelled supply chain of organic, PDO, PGI, and GI food through innovative technology solutions and validate approaches.



## How

Examining the food fraud landscape and proposing systemic solutions that move beyond current practices through novel cost-effective methods and tools that can detect adulteration on the spot and provide trusted quality labelled FSCs

- **Blockchain** for transparent and immutable transactions
- **Early Warning System** for Food Fraud Prevention
- **Advanced Spectroscopy** for Identification of Adulteration and Provenance of Food Products
- **Rapid Testing** for Authenticity Validation & Proof of Geographical Origin
- **Vulnerability Risk Assessment**

# ALLIANCE Demonstration

7 quality-labelled Food Supply Chains in different countries

## Pilots



PDO/PGI Extra Virgin Olive Oil @ **Biocos, Italy**



PDO Feta Cheese @ **Olympos, Greece**



Organic Honey @ **WBP, France**



PGI Faba Beans @ **ASINCAR, Spain**



PGI Lika Potatoes @ **UPLK, Croatia**



Organic Pasta @ **Alce Nero, Italy**



PDO Arilje Raspberry @ **Original, Serbia**



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# ALLIANCE Consortium



UNIVERSITY OF  
THESSALY

netcompany

intrasoft



Bioinformatics & Computational Science

theLisborcouncil  
think tank for the 21<sup>st</sup> century



Agricoltori biologici  
dal 1978



The World Bee Project

# Expectations from the call

## Topic



HORIZON-CL6-2022-FARM2FORK-01 04 - Fair, healthy and environmentally-friendly food systems from primary production to consumption



Tools and field-deployable methods for rapid and cost-effective verification of claims related to quality-labeled food products



Unlock potential of new technologies and business models for farmers, food businesses and policymakers enabling traceability and transparency



Improved functioning of the control systems in EU and the EU's legislative framework for organic and GI food products.



Increased data availability, interoperability and improved analytical capacity for enhanced traceability and transparency along



Well-informed decision-making by farmers, food businesses and policymakers to improve climate, environmental, economic and social sustainability

ALLIANCE



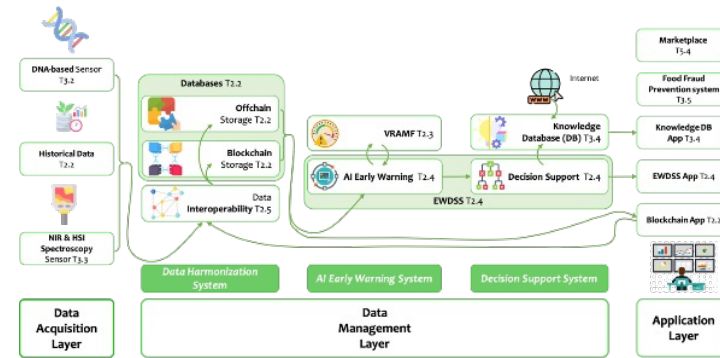
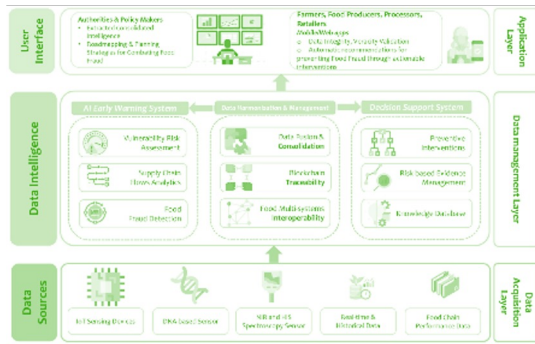


# ALLIANCE Objectives



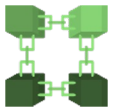


# ALLIANCE Architecture



## Transition from the Concept Design to a Reference Architecture

### Key Offerings



#### Blockchain Technology

Enhancing traceability with tamper-proof records, enabling transparency and verifying authentication of claims



#### AI Early Warning System:

Analyzing data performance metrics from various steps in the food value chain and detecting patterns and anomalies indicative of food fraud in real-time, offering timely decision making to food actors



#### Next-Gen Portable DNA Sequencing

For verification of the geographic origin of EVOO and honey correlating specific genetic markers confirming the authenticity of the product



#### Predictive Analytics

Forecasting future risks with historical and real-time data analysis and identifying high-risk areas to proactively countermeasure vulnerabilities in the supply chain



#### Advanced Spectroscopy

Providing precise, rapid, and reliable analysis of Faba beans, ensuring their authenticity and safety throughout the value chain



#### Digital Knowledge Base

Providing and sharing comprehensive information on food products, supply chain practices, and known fraud incidences, informing involved stakeholders and actors



# Blockchain Technology

## Transparency & Traceability

Allow food actors, policymakers, and consumers to trace validated information of food products from farm to table.



## Enhanced Trust & Confidence

Enhances trust and confidence among stakeholders by providing verifiable and immutable records of transactions.

## Immutability & Security

Once data is recorded in the blockchain, it cannot be altered, ensuring the integrity and security of information related to the quality and origin of food products.



## Decentralization & Consensus

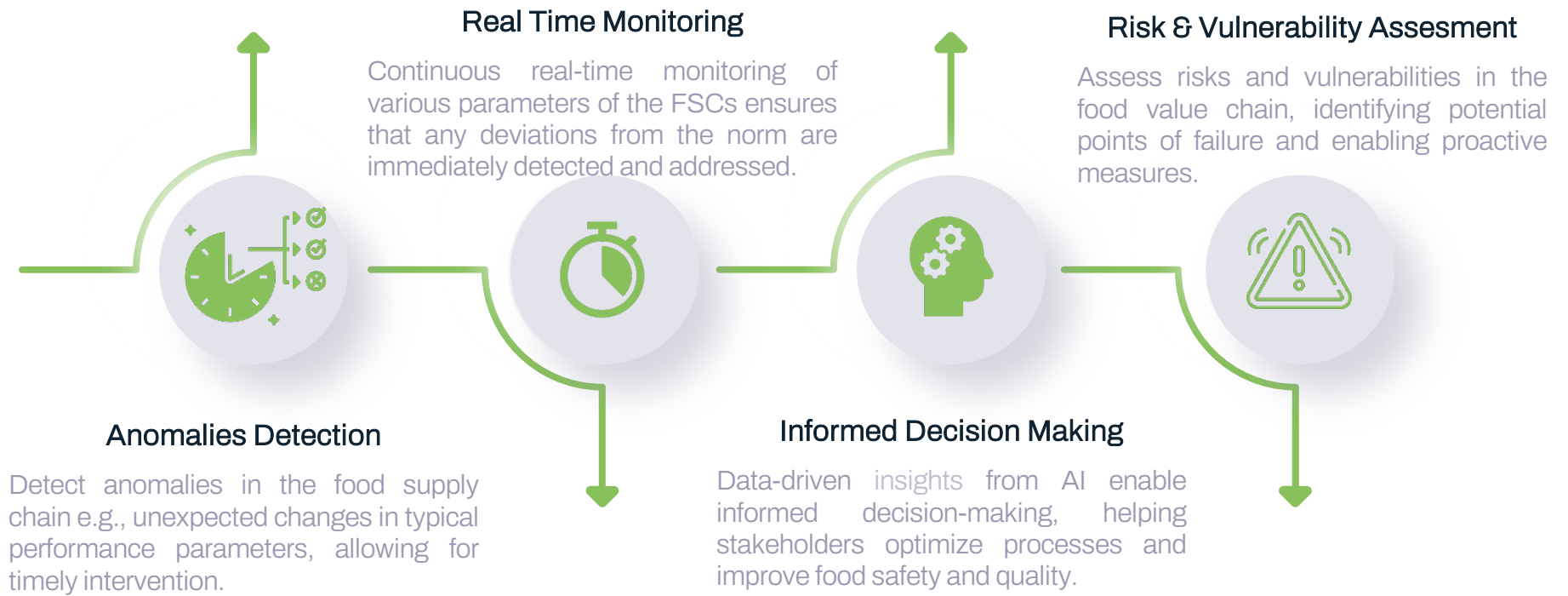
Ensure no single entity controls the data, making the system more transparent and secure.





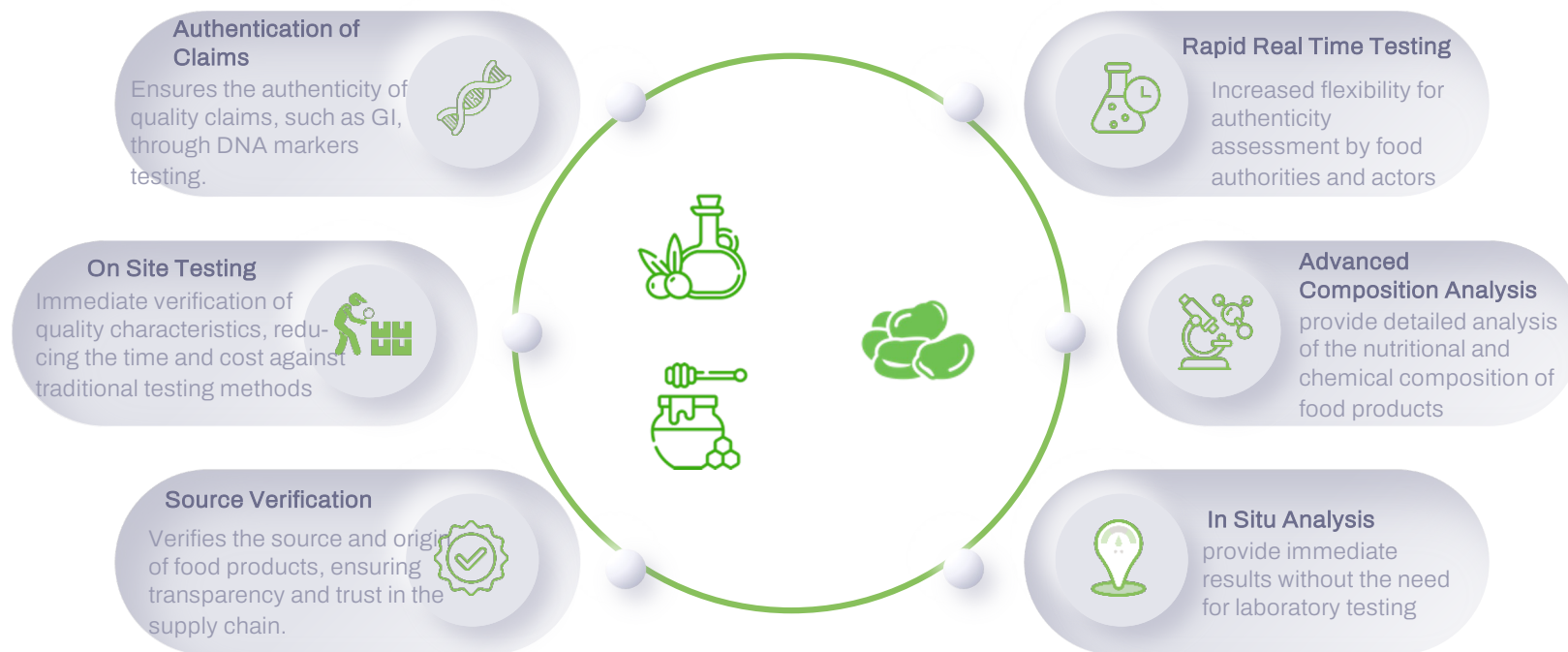


## AI Early Warning & Predictive Analytics





## Portable DNA Sequencing & Advanced Spectroscopy





# Knowledge Database

## Collaboration and Knowledge Sharing

Facilitate collaboration and knowledge sharing among researchers, producers, and regulators, driving innovation and best practices.

## Continuous Updates and Improvements

Ensure timeliness with the latest research and technological advancements in food safety and quality.



## Comprehensive Information Repository

On food safety, quality standards, and regulatory requirements.

## Centralized Access to Data

Ensure that all interested stakeholders can have access to the information they need to maintain food quality and safety



## **ALLIANCE demonstrators (use cases / pilots)**

7 quality-labelled Food Supply Chains in different countries

- The demonstrators will validate the effectiveness of the proposed solutions & demonstrate their wide applicability.
- Different types of food frauds and weaknesses identified in each of the 7 Food Supply Chains.
- Each use case will be tested with a variety of tools and technologies, such as IoT sensors, artificial intelligence, blockchain platforms, and fingerprinting techniques, to ensure food safety and prevent food fraud.



## Demonstrator 1 – Olive Oil (BIOCOS)

### Types of Fraud:

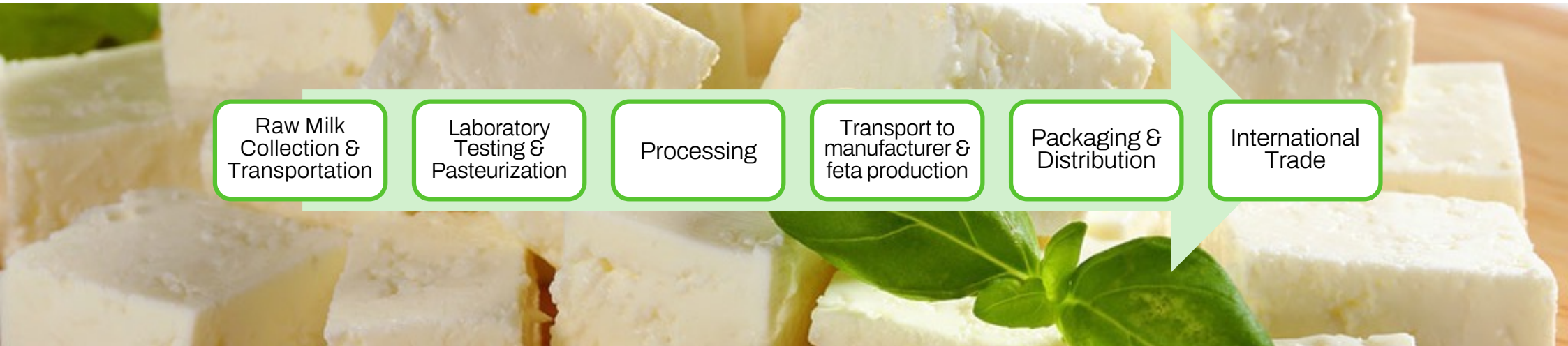
- Mislabelling
- Untrue Origin
- Substitution
- Dilution
- Counterfeit
- Theft

### Identified Weaknesses

- Complex and fragmented supply chain with many stakeholders and opportunities for malicious intervention.

### Proposed Solutions

- Portable DNA sequencing device for sample analysis on location.
- Olive material classification using trained ML/AI algorithm.



## Demonstrator 2 – Feta cheese (Olympos)

### Types of Fraud:

- Adulteration
- Dilution
- Mislabelling
- Unauthorised additives
- Counterfeit
- Theft

### Identified Weaknesses

- External partners involved in transportation.
- No electronic record of sampling data (done by drivers).

### Proposed Solutions

- Registration of milk information in blockchain platform.
- Digitalisation of traceability data.



Beekeeping

Harvesting & Collection

Extraction & Processing

Packaging & Labeling

Retail & Export

## Demonstrator 3 - Organic Honey (WBP, CIHEAM)

### Types of Fraud:

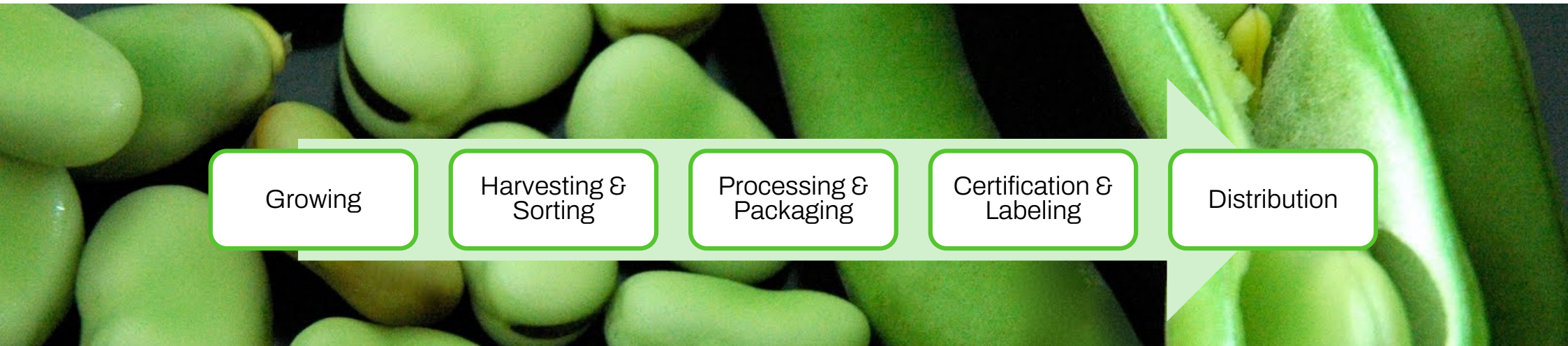
- Adulteration
- Mislabelling
- Contamination or mixing
- Counterfeiting
- Tampering/Diversion

### Identified Weaknesses

- Honey packed outside of France loses transparent traceability.

### Proposed Solutions

- In-hive sensors paired with manual data.
- Honey testing in commercial laboratories.
- Building of honey data database.
- Knowledge repository for honey food fraud.



## **Demonstrator 4 - Faba Beans (ASINCAR)**

### Types of Fraud:

- Adulteration
- Mislabelling
- Origin Fraud
- Substitution

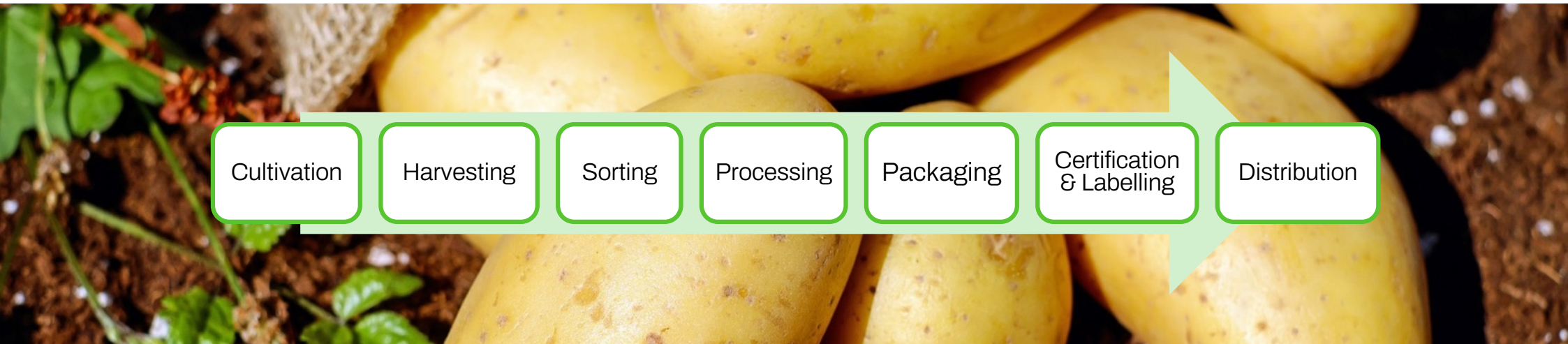
### Identified Weaknesses

- Lack of authentication tools and objective measures.
- Manual data collection, yield readjustments.
- Lack of label traceability.
- “No control over the faba classifiers”.

### Proposed Solutions

- Portable NIR device to detect bean mixtures.
- IGPF process and document digitalization (privacy).





## Demonstrator 5 – Lika Potatoes (UPLK)

### Types of Fraud:

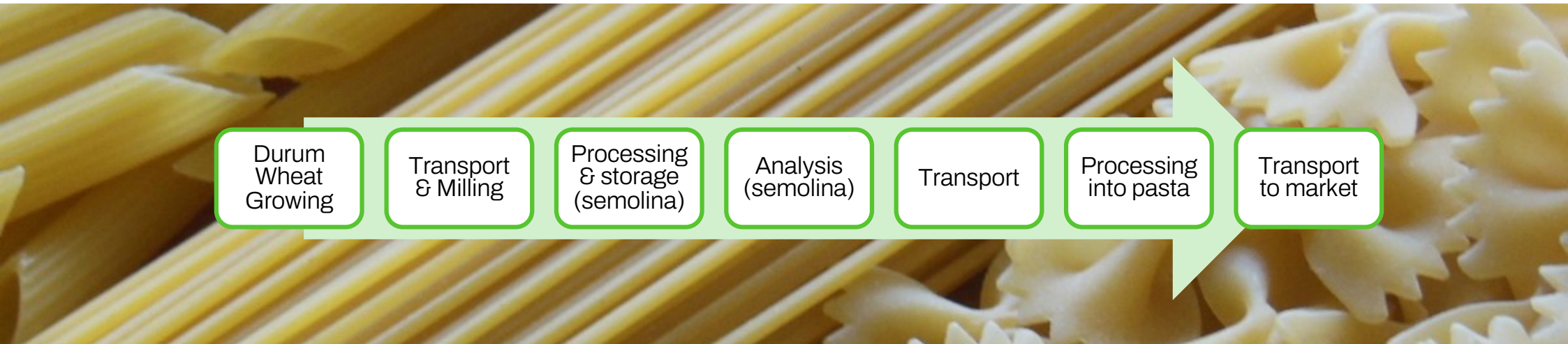
- Mislabelling of potatoes grown in other regions of Croatia as Lika potatoes.
- Mislabelling of imported potatoes as Lika potatoes.

### Identified Weaknesses

- Missing verification outside of certification system (majority of producers).
- Traceability system based on paper or Excel; lack of further digitalisation.

### Proposed Solutions

- Digitalisation of certification & introduction of blockchain.
- QR code for consumer use.
- Portable dry matter meter.
- Wireless sensor network for monitoring of storage conditions.



## Demonstrator 6 – Organic Pasta (ALCE NERO)

### Types of Fraud:

- Mislabelling in regards with organic label.
- Authenticity concerns of the specific durum variety.

### Identified Weaknesses

- Pesticides in irrigation water, soil, and air.
- Many different suppliers.
- Different supply chain procedures in different parts of Italy.

### Proposed Solutions

- System able to merge multi-residual analysis of finished product and raw material with data from AI/IoT sensors.



## Demonstrator 7 – Arilje Raspberry (ORIGINAL)

### Types of Fraud:

- Misidentification
- Addition of lower quality varieties
- Mislabelling

### Identified Weaknesses

- Traceability is manual and relies on hard copy records and experiential knowledge

### Proposed Solutions

- Traceability system digitalisation and automatization
- Development of more reliable methods for sensory analysis



**ALLIANCE**

**Thank you**



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